

60722 D/34 B02 CIBA 01.02.80
CIBA GEIGY AG *EP-33-518
01.02.80-CH-000836 (12.08.81) A61k-31/54 C07d-501/20
Crystalline cephalosporin antibiotic salt - is 7-2-(2-amino-4-thiazolyl)
2-methoxy imino acetamide-3-cephem-4-carboxylic acid
pivaloyl:oxy:methyl ester hydrochloride

D/S: E(AT BE CH DE FR GB IT LI LU NL SE).

Crystalline 7 β -[2-(2-amino-4-thiazolyl)-2-methoxyimino-
acetamido]-3-cephem-4-carboxylic acid pivaloyloxy-
methyl ester hydrochloride (Ia) and hydrobromide (Ib) are
new.

USE

(Ia) and (Ib) are useful as antibacterials.

ADVANTAGES

Unlike the pivaloyloxymethyl ester free base (which
has the advantage of good gastrointestinal absorption but
is difficult to obtain in pure form), (Ia) and (Ib) are
readily obtainable in crystalline form and have improved
stability. Thus, (Ia) and (Ib) are more suitable for conver-
sion into pharmaceutical dosage form than the corresp.
free base.

PREPARATION

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Crystalline (Ia) and (Ib) are produced by treating 7 β -
[2-(2-amino-4-thiazolyl)-2-methoxyiminoacetamido]-3-
cephem-4-carboxylic acid pivaloyloxymethyl ester (II)
with HCl or HBr, and crystallizing the resulting salt. In a
pref. procedure, (II) is dissolved in CH₂Cl₂ and treated with
an equiv. amt. of HCl or HBr in CH₂Cl₂, CH₂Br₂ or Et₂O.
The resulting soln. is concd. and/or treated with a non-
polar solvent (e.g. Et₂O, pentane or hexane). Pptd. (Ia) or
(Ib) can be crystallized or recrystallized from CH₂Cl₂.

EXAMPLE

A solution of (II) (4.97 g) in CH₂Cl₂ (50 ml) is treated at
0°C with 0.18 M HCl/CH₂Cl₂ (61 ml), stirred 10 mins.,
treated with Et₂O, and stirred 0.5 hr. at 0°C. The
precipitate is filtered off, washed with Et₂O, and dried in
high vacuum at 30°C. The resulting crude (Ia) is dissolved
in CH₂Cl₂ (50 ml) and the soln. is concd. and let stand over-
night at 5°C. Product which crystallizes out is filtered off,
washed with a small amount of CH₂Cl₂ and Et₂O and dried
as before to give colourless (Ia), m.pt. 187-191°C.
(12pp280)

(G) ISR: EP---1125; EP---8343.

EP--33518